

	Dart Aerospace Ltd. 1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada Tel (613) 632-5200 Fax 613 632-5246	C3-C-15 Job Sheet 198329 
	Part No: C3-C-15 Job Qty: 5 pcs Part Name: Bumper Assembly  Part Weight: 0 lbs Status: New Priority: Medium Job Created: 7/25/19 Job Tracking No: Due Date: 8/26/19 Created By: Jennifer Renwick Type: Stock Description: Note: DWG C3-C Rev J IPP Rev A 18.03.28 New issue DP Verify DD/IPP Rev. B 19.04.25 drawing revision DP Verify DD/IPP Rev. C 19.05.03 drawing revision DP Verify DD/IPP Rev. D 19.07.23 drawing update DP Verify DD Ship Via:	
Bill of Materials		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S223058



Part: C3-C-15

Job No: 198329

Serial No/Batch: S223058

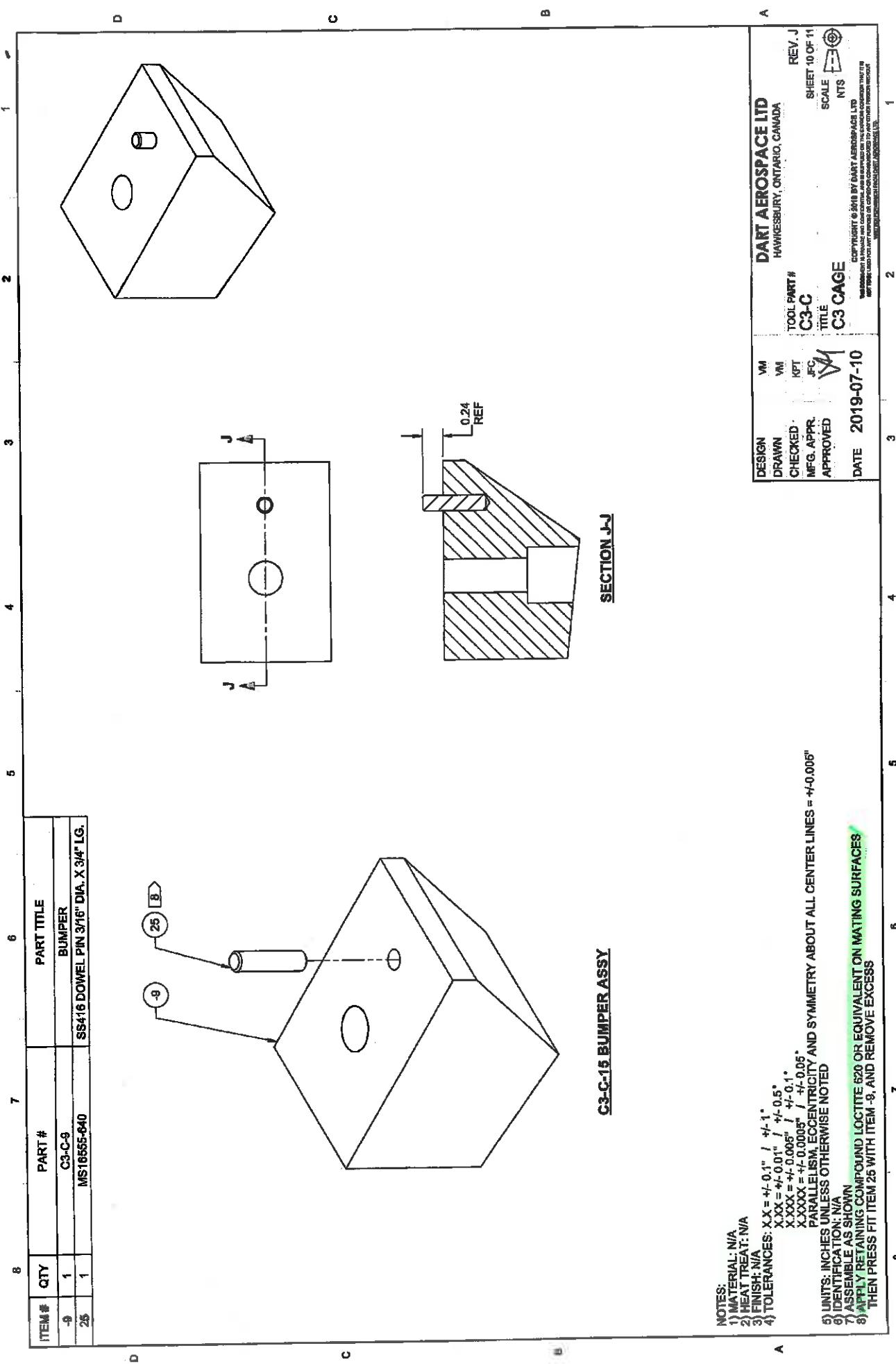
Revision: J

Job Routing									
Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	5 pcs	8/26/19	0.00	1.00			Small Fab - 1	
								Small Fab - 2	
								Small Fab - 3	
								Small Fab - 4	
								Small Fab - 5	
								Small Fab - 6	
								Small Fab - 7	
110	QC 5	5 pcs	8/26/19	0.00	0.00			QC 5 - 10	
								QC 5 - 12	
								QC 5 - 17	
								QC 5 - 18	
								QC 5 - 19	
								QC 5 - 22	
								QC 5 - 24	
								QC 5 - 3	
								QC 5 - 43	
								QC 5 - 49	
								QC 5 - 51	
								QC 5 - 58	
								QC 5 - 68	
								QC 5 - 9	
								QC 5 - 50	
								QC 5 - 30	
								QC 5 - 40	
								QC 5 - 61	
								QC 5 - 81	
120	Packaging 3-1 - Stock - B4B	5 pcs	8/26/19	0.00	0.00			Packaging 3 - 1 - B4B	
								Packaging 3 - 2 - B4B	
								Packaging 3 - 3 - B4B	
								Packaging 3 - 4 - B4B	
								Packaging 3 - 5 - B4B	
								Packaging 3 - 6 - B4B	
								Packaging 3 - 7 - B4B	
								Packaging 3 - 8 - B4B	
								Packaging 3 - 9 - B4B	
								Packaging 3 - 10 - B4B	
130	QC 21 - SA	5 pcs	8/26/19	0.00	0.00			QC 21 - SA - 21	
								QC 21 - SA - 70	
								QC 21 - SA - 53	
Part Op 100 - Assemble as per DWG. See note 8. Descriptions: 110 - QC5- Inspect part completeness to step on W/O 120 - Identify as per dwg & Stock Location: 130 - QC21- Final Inspection - Work Order Release									
Job BOM									
Part / Item	Component Name	Quantity	Operation	Container					
C3-C-9	Bumper	5 pcs (1 ea)	100-Small Fab - 1	5203829					
MS16555-640	SS416 Dowel Pin 3/16" Dia. X 3/4" Long	5 Ea (1 ea)	100-Small Fab - 1	5203148					
Job Allocations									
Operation	Component Part	Required	Inventory	Allocated					
100-Small Fab - 1	C3-C-9	5	9	0					
	MS16555-640	5	0	0					
Part Specifications									
Specifications could not be found.									

GA034

Lactite 620 (5194792)

Plex 7/25/19 10:49 AM Dart.Renwick.Jennifer



ITEM #	QTY	PART #	PART TITLE
9	1	C3-C-9	BUMPER
25	1	MS16555-640	SS416 DOWEL PIN 3/16" DIA. X 3/4" LG.

- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = $\pm 0.1"$ / $\pm 1^\circ$
X.XX = $\pm 0.01"$ / $\pm 0.5^\circ$
X.XXX = $\pm 0.005"$ / $\pm 0.1^\circ$
X.XXXX = $\pm 0.0005"$ / $\pm 0.05^\circ$
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $\pm 0.005"$
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) IDENTIFICATION: N/A
 - 7) ASSEMBLY: N/A
 - 8) APPLY RETAINING COMPOUND LOCTITE 620 OR EQUIVALENT ON MATING SURFACES
THEN PRESS FIT ITEM 25 WITH ITEM 9, AND REMOVE EXCESS

DESIGN: VM
DRAWN: VM
CHECKED: KPT
MFG. APPR. JFC
APPROVED: [Signature]
DATE: 2019-07-10

TOOL PART #
C3-C
TITLE
C3 CAGE

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA
REV. J
SHEET 10 OF 11
SCALE
NTS